

Canon, through its vast technological resources, has succeeded in manufacturing large-size artificial fluorite (CaF₂) crystals for the commercial production of apochromatic lenses. This technical break-through promises a new future in the further development of telephoto and high magnification zoom lenses.

Telephoto lenses in the past have been characterized by weak delineation power because of chromatic aberration. Additionally, their necessary size and weight have made them cumbersome to handle and to transport. These disadvantages have now been overcome by Canon through the practical application of the artificial fluorite (CaF₂) crystal in the development of two revolutionary, high performance and compact telephoto lenses : the F_IL-F 300mm F5.6 and the FL-F 500mm F5.6.

The use of natural fluorite in combination with optical glass to produce apochromatic lenses was first discovered by Ernst Abbe in the 1880's. However, as the supply of large pieces of natural fluorite has been extremely limited, its use for apochromatic lenses has been restricted to such small-size lenses as those used in the objective lenses of microscopes.

Optical Features of Fluorite (CaF₂)

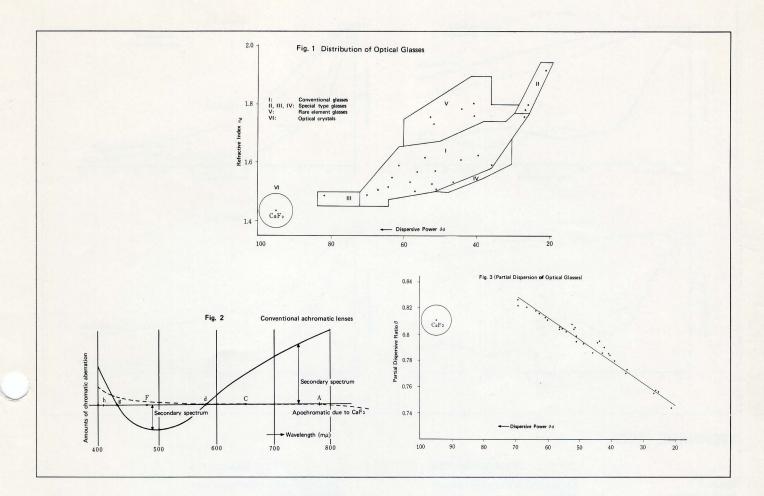
 CaF_2 is a crystal with unique optical features. Its dispersion quality and refractive index are not obtainable in ordinary optical glass. It is therefore especially effective in providing chromatic aberration compensation in photographic lenses (see Fig. 1). The fluorite crystal has a low refractive index and a low dispersive power. Because of its unique partial dispersion quality, CaF₂, when combined properly with other optical glasses, can be used to make apochromatic lenses in which the secndary spectrum is eliminated.

Unique Features of Photographic Lenses Using CaF₂

1. High Resolution, High Contrast

Telephoto lenses with conventional materials have the disadvantages of low resolving power and low contrast because of chromatic aberration. In ordinary achromatic lenses, the chromatic aberation is eliminated in only two specific wavelengths of light. If another wavelength has extensive chromatic aberration, there is very little achromatic effect. The chromatic aberration that appears as a result of this residual chromatic aberration is called the secondary spectrum. The longer the facal length of the optical system, the greater will be the effect of the residual chromatic aberration which reduces the quality of the picture produced. A good apochromatic lens therefore should be one which has a small secondary spectrum.

The diagram (Fig. 2) shows two specific wavelengths of light in which the chromatic aberration is eliminated. It illustrates the difference of achromatism between a conventional type of apochromatic lens and one in which the residual chromatic aberration has been eliminated.

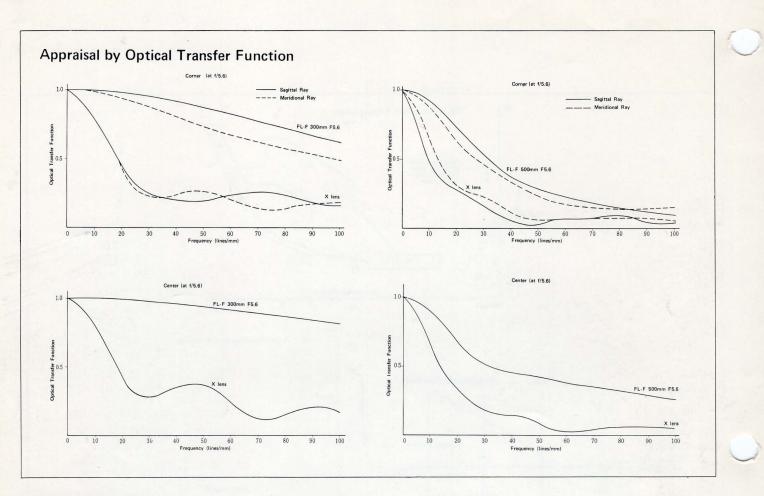


Generally speaking, chromatic aberration occurs when the lens material disperses the light. Dispersion is due to the variation of the refractive index with wavelength. Usually the Abbe number (ν d) is used to indicate this difference. However, when the secondary spectrum is taken into consideration, in order to make it an apochromatic lens, the concept of partial dispersive ratio, say, the second order of dispersion, is used to indicate the amount of dispersion. This is a ratio of the dispersive powers and assumes a different value with different wavelengths.

When the relationship between the partial dispersive ratio (θ) and the Abbe number (vd) of various optical glasses is plotted, the relation of θ and ν , in the case of ordinary glass, becomes almost a straight line relationship, as shown in Figure 3. So long as glasses having this relationship are used together, theretically the secondary spectrum cannot be eliminated. It theoretically the secondary spectrum cannot be eliminated. It therefore becomes necessary to use a crystal which produces a marked deviation from this straight line relationship. The artificial crystal CaF₂ fills this requirement, making it possible to produce superior apochromatic lenses by combining CaF₂ with the proper optical glass. Additionally, since there is virtually no secondary spectrum in the range close to the infrared, the image delineation in the range close to infrared photography is incomparably better than that of conventional lenses. With the FL-F 300mm F5.6 lens, there is no need for focal point compensation in the range of photography close to infrared.

2. Compact Size

Telephoto lenses in the past, having long focal lengths, were, of necessity, heavy and burdensome to carry for the following reasons : If the overall length (distance from apex of first plane in the lens system to the focal point) of the optical system of a telephoto lens is much shorter than its focal length (telephoto ratio), then the power of each component comprising the lens inevitably becomes stronger. Due to the short overall length, the Petzval sum is minus, the curvature of the image plane becomes over-compensated, and spool-type distortion becomes greater. Furthermore, the chromatic aberration is extremely pronounced because of the increased secondary spectrum. These have been the restrictive factors that have prevented production of very small telephoto lenses. This restriction has now been successfully overcome by Canon with the creation of proper power distribution and the use of CaF2. With respect to the curvature of the image plane, the Petzval sum has been reduced through proper power distribution. The problem of distortion has also been solved by proper distribution and shape. The low refractive index of CaF2 has been exploited to compensate for image plane curvature. This advantage of CaF₂ has made possible a telephoto ratio for the FL-F 300mm F5.6 of 0.69 and of 0.66 for the FL-F 500mm F5.6 lenses. The very small telephoto ratios that Canon has developed are readily apparent when compared with the 0.95 - 1.0 telephoto ratios of conventional optical systems.



TECHNICAL DATA

Mount : Focal Length : f/Stops : Number of Elements :

Angle of View (diagonal) : Coating : Distance Scale :

Aperture System :

Telephoto Ratio : Lens Hood : Outer Diameter : Inner Diameter : Overall Size :

Weight :

FL-F 300mm F5.6

FL breech-lock bayonet mount 300mm f/5.6 - f/22 6 components, 7 elements (including 2 fluorites and 2 rare earth glasses) 8°

Magenta

ft 13 - 200 $_{\infty}$ m 4 - 50 Pre-set automatically, releasing possible with A-M ring 0.69 Built-in 60mm 58mm 72mm ϕ x 168mm long (2-7/8" ϕ x 6-5/8" long) 850g (1 lb. 14 oz.)

FL-F 500mm F5.6

FL breech-lock bayonet mount 500mm f/5.6 - f/22 5 components, 6 elements (including 1 fluorite and 2 rare earth glasses) 5° Amber ft 33 - 600 ∞ "R" for infrared photography. m 10 - 200 Pre-set automatically, releasing possible with depth-of-field check button 0.66 Built-in 106mm 95mm 106mm ϕ x 300mm long (4-1/8" φ x 11-7/8" long) 2700g (5 lb. 15-1/4 oz.)

Subject to alterations.



CANON INC.

9-9, Ginza 5-chome, Chuo-ku, Tokyo 104, Japan

CANON U.S.A., INC. 64-10 Queens Blvd., Woodside, N.Y. 11377, U.S.A.

CANON AMSTERDAM N.V. Gebouw 70, Schiphol Oost, Holland

CANON LATIN AMERICA, INC. Apartado 7022, Panama 5, Panama